Wednesday, 1/11/2006 4:29:34 PM User: Kim Johnston **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : CONSOLE BRACKET (206|) **Job Number** : 25473 : 11007 **Estimate Number** AIU: : D2607 Part Number P.O. Number S.O. No. : 71 17 This Issue : 1/11/2006 **Drawing Number** D2607 REV A1 : NC : N/A Prsht Rev. **Project Number** : NIA : MACHINED PARTS : A1 First Issue **Drawing Revision** : NIA : 25143 Material **Previous Run** : 1/30/2006 **Due Date** Qtv: 10 Um: Each Written By COMMENT BELOW **Checked & Approved By** E 02.06.05 Added alodine finish TSR 1290 NG Comment : Est. **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 M2024T3S040 2024-T3 .040 sheet Comment: Qty.: 0.1313 sf(s)/Unit Total: 1.3125 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick Stack of 10 (M2024T3S.040) Batch <u>F1.196</u> 59 2.0 SHEAR SHEAR 10 Comment: SHEAR **Cut-Blan** 3.0 HAAS1 Comment: HAAS CNC VERTICAL MACHINING #1 Machine per folio D2607 QC2 INSPECT PARTS AS THEY COME OFF MACHI 4.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 5.0 QC8 SECOND CHECK Comment: SECOND CHECK

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Date: ^ Wednesday, 1/11/2006 4:29:35 PM 'User: Kim Johnston **Process Sheet** Drawing Name: CONSOLE BRACKET (206)) Customer: CU-DAR001 Dart Helicopters Services Job Number: 25473 Part Number: D2607 Job Number: Seq. #: Description: **Machine Or Operation:** BRAKE NC NC BRAKE 6.0 Comment: NC BRAKE Deburr SAP 06:202:22 10 Form as per Dwg D2607 INSPECT WORK TO CURRENT STEP QC5 7.0 Comment: INSPECT WORK TO CURRENT STEP 8.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 9.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_ 10.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Form: rprocess

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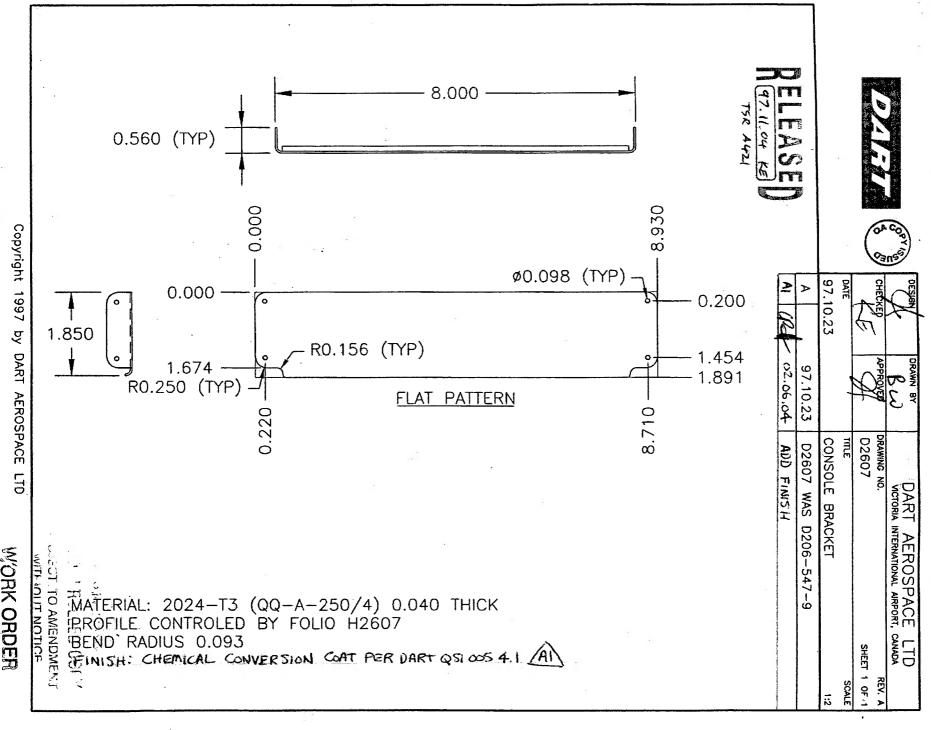
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WORK ORDER



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Inspection Dwg: D2607 Rev: A		Page 1 of 1

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